

Dart Aerospace Ltd.

Date: Tuesday, 05/05/2008 7:17:31 AM
 User: Linda Lapelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VERTICAL REFERENCE DOOR 212/412
Job Number	: 39062		
Estimate Number	: 10887		
P.O. Number	:	Part Number	: D412711011
This Issue	: 06/05/2008 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : PURCHASED PARTS	Drawing Revision	: N/A
Previous Run	: 38682	Material	:
Written By	:	Due Date	: 23/05/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A 04.09.29 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

JLD
08.5.06

2.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 6304 to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

C 208/05/06 ①

3.0	D412711041	Vertical Reference Door Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Vertical Ref. Door Assy

B. AW

4.0	D412711101	Replacement Bubble Window
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Lt-08-007858

AW

5.0	D412711111	Wiring Harness, 212/412
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Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412 Lt-08-002290.2

AW

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Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

EA2046915412

Instrument Panel, 412



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

See WO# 37364

Dw

7.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door

See WO# 37364

Dw

Attach serviceable tags

2- FAGI F

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window

1 EA20469-05 Rubber Strip

1 EA20469-06 Aluminum Strip

1 EA20469-07 Angle

1 EA20469-08 Placard

1 EA20469-10 Rear Rib Assy

1 EA20469-11 Angle

1 EA20469-12 Fwd Rib

1 EA20469-13 Window

1 EA20469-14 Window Retainer

1 EA20469-16 Armrest Assy

1 EA20469-17 Angle

1 EA20469-18 Door Inner Skin

1 EA20469-21 Door Cover Panel

2 EA20469-23 Link

1 EA20469-24 Rod

1 EA20469-25 Arm Assy

See WO# 37364 Dw

Material Certification / Proof of Traceability / Certificate of Conformity required

05/05/2008 20:02 613-632-1053
Date: Tuesday, 05/05/2008 7:17:31 AM
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DART PRODUCTION

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

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Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

3-EAGLE

Pick:

Qty Part Number Description Batch

14	AN3-3ABolt	_____
22	AN3-4ABolt	_____
24	AN3-7ABolt	_____
6	AN960-6L Washer	_____
90	AN960-10L Washer	_____
34	CR3242-4-2 Rivet	_____
135	MS20428AD3-3 Rivet	_____
140	MS20426AD4-3 Rivet	_____
25	MS20470AD3-3 Rivet	_____
90	MS20470AD4-3 Rivet	_____
24	MS21042L3 Nut	_____
2	MS21042L06 Nut	_____
13	MS21069L3 Nut Plate	_____
8	MS21069L08 Nut Plate	_____
1	MS21071L3 Nut Plate	_____
1	MS21071L08 Nut Plate	_____
9	MS21075L3 Nut Plate	_____
2	MS24677-12 Screw	_____
6	MS27039-1-09 Screw	_____

See WO #37364. RN

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

User: Linda Lacelle

Process Sheet

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Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



LC 58-05.30

EXCISE COOPERS MAINTENANCE LOG

DATE: 10/15/68
BY: [Signature]
WORK ORDER NO. 5-81

COOPER: [Signature]

MAINTENANCE NO. 1017
SERIAL NO. 1017
DATE: 10/15/68
TIME: 10:00 AM
WORK ORDER NO. 5-81

TOOL TIME: [Blank]
REPAIRS: [Blank]
REPAIRS: [Blank]
REPAIRS: [Blank]

REPAIRS: [Blank]
REPAIRS: [Blank]
REPAIRS: [Blank]
REPAIRS: [Blank]

REPAIRS: [Blank]
REPAIRS: [Blank]
REPAIRS: [Blank]
REPAIRS: [Blank]

REPAIRS: [Blank]
REPAIRS: [Blank]
REPAIRS: [Blank]
REPAIRS: [Blank]

MAINTENANCE RELEASE

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NO. 56

NO. 56

REMARKS

(Drains of water entered, reason for removal)

100% Riedl as per STC 34498-55

Additional work to be performed upon installation

INSTALLATION

DATE

MAINTENANCE RELEASE

L Lacelle

From: Harvey Siemens [hsiemens@dartaero.com]
Sent: May 28, 2008 11:24 AM
To: 'L Lacelle'
Cc: 'Dale Trepanier'
Subject: WO 39062
Attachments: WO 39062.pdf

Ladies:

Here is WO 39062.

If everything meets with your approval could you please email me the ARC?

FYI, the tag photocopy isn't as bad as it appears on the scan. It is very readable.

Regards,

Harvey Siemens

Dart Aerospace Ltd
Calgary, Alberta
1-403-717-0328
hsiemens@dartaero.com

28/05/2008